

**I B.TECH – EXAMINATIONS, JUNE - 2011**  
**PROCESS ENGINEERING PRINCIPLES**  
**(BIOTECHNOLOGY)**

**Time: 3hours**

**Max.Marks:80**

**Answer any FIVE questions**  
**All questions carry equal marks**

- - -

- 1.a) Distinguish between the unit operations: Extraction and leaching.  
b) What is the role of Engineer in bio process? [8+8]
- 2.a) What is the gravitational force constant [ $g_c$ ] explain its significance with the F.P.S units and dimensions?  
b) Define dyne and gram weight. How are they related? What are the dimensions and units of this conversion factor? [8+8]
3. Water is to be pumped from a storage tank through 7.5 cm dia pipe of 200 m long to an over head tank situated at a height of 20 m from the level of the pump using the additional data find the power required.  
Data: Mass flow rate = 8.0 kg/sec  
Frictional losses are = 0.15 J/kg per meter of pipe  
Pump efficiency = 60%. [16]
- 4.a) Define absolute, reduced and apparent viscosity terms. State the units in CGS and SI systems.  
b) Briefly write on the viscosity of a fermentation broth suspension.  
c) Write on capillary viscometer for determining the viscosity. [5+3+8]
- 5.a) What is Mach number, subsonic and supersonic?  
b) Derive equation for Mach number of an ideal gas in terms of its acoustic velocity. [8+8]
6. Derive Erguns equation for a fluid flowing through a packed bed. [16]
7. Write short note on:  
a) Pitot tube  
b) Variable area meter. [8+8]
- 8.a) Discuss in detail the construction and working of a centrifugal pump.  
b) Explain the performance curve of a centrifugal pump. [8+8]

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