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EI-702

B. E. (Seventh Semester) EXAMINATION, Dec., 2009 (Electronics & Instrumentation Engg. Branch)

PROCESS CONTROL

(E1 - 702)

Time: Three Hours

Maximum Marks: 100

Minimum Pass Marks: 35

ote: Attempt one question from each Unit. Total number of questions to be attempted is five. Internal choice is given in each Unit.

Unit-1

- (a) Draw and explain in brief, the block diagram of a process control system.
- (b) A liquid level ranging from 5.5 m to 8.6 m is linearly converted to pneumatic pressure range from 3 - 15 psi. What pressure will result from a level of 7.2 m ? What level does a pressure of 4.7 psi 10 represent ?

- (a) Discuss the following terms in context of a process control system :
 - (i) Stability
 - (ii) Steady state regulation

- (iii) Transient regulation
- (iv) Evaluation criteria
- (b) Define time constant of a sensor. A sensor measures temperature linearly with static transfer function of 33 mV/°C and has a 1.5 sec time constant. Find the output 0.75 sec after the input changes from 20°C to 41°C. Find the error in temperature this represents. 10

Unit-II

- 3. (a) Explain control value characteristics. Also discuss various types of control values. 10
 - (b) Explain the role of value positioners in process control system. 10

Or

- 4. (a) Explain tuning of controllers by Zeigler-Nichol's technique. 12
 - (b) Explain the working principle of current to pressure converter using a nozzle/flapper.

Unit-III

- 5. (a) Demonstrate feedforward control scheme with the help of suitable example and proper diagrams.
 - (b) Explain in brief over-ride control scheme.

- 6. (a) How is cascading implemented in process control systems ? Explain cascase control with suitable diagrams.
 - (b) In what conditions will you prefer to use ratio control? Explain how ratio control is implemented with proper example.

Unit-IV

7. What is the purpose of heat exchangers ? Explain the operation and control scheme implemented in heat exchangers. Discuss different types of heat exchangers. 20

- 8. Write brief notes on the following :

20

(ii) absorbers

(i) distillation columns

Unit-V

- 9. (a) Draw the diagram of a data logging system for use in process control. Explain it in brief.
 - (b) Differentiate between supervisory control and direct digital control (DDC).

Or

10. What are Programmable Logic Controllers (PLC) ? Explain in brief the programmable logic control (PLC) design, PLC operation and PLC programming.